


Single Phase – High temperature

	<p>Aussie Copper</p> <p>Aussie Snow White Copper (may contain nickel)</p> <p>Aussie Vintage Brass</p> <p>Aussie Pink Brass</p>
---	--

Schedule

Please remember this firing schedule is based on a cold kiln and thickness of the piece also is something you need to work out. If a piece is any thicker than about 6mm thick you may need extra time due to the thickness of the piece.

Set pieces on a bed of activated coconut carbon at a depth of approx. 10-12mm under and cover your pieces with activated coconut carbon so that each piece is covered by about 12mm .

Please note that all Kilns are different and can fire at slightly different temperatures - our temperatures above are based on a brick kiln and in Australian conditions. Muffle kilns will require a different temperature. You will need to make some test pieces to establish the best results as every kiln is individual.

Single Phase Firing High temperature Muffle Kiln PARAGON SC2	Single Phase Firing High temperature Brick Kiln
1 st ramp: 1500 F / 815C Temperature : 1000 F / 538 C Time: 40 minutes	1 st ramp: 1500 F / 815C Temperature : 750 F / 400 C Time: 40 minutes
2 nd ramp : 1000 F / 538 C Temperature : 390 F / 199 C Time : 0 minute	2 nd ramp : 1000 F / 538 C Temperature : 750 F / 400 C Time : 0 minute
3 rd ramp : 1500 F / 815 C Temperature : 1745 F / 955C Time : 2 - 2 ½ hours or more according to the thickness of your piece and let cool	3 rd ramp : 1500 F / 815 C Temperature : 1742 F / 950 C Time : 2 - 2 ½ hours or more according to the thickness of your piece and let cool

150915