

## ***Single Phase – Medium temperature***



**Aussie Desert Sun**  
**Aussie Ruby Bronze**  
**Aussie Gold Bronze**  
**Aussie Antarctic Sand**  
**Aussie Antarctic Moonlight**

### **Schedule:**

Single Firing Schedule. Fire in a kiln. Fire in activated coconut carbon. Please remember this firing schedule is based on a cold kiln and thickness of the piece also is something you need to work out. If a piece is any thicker than about 6mm thick you may need extra time due to the thickness of the piece.

### **Multiple Colour Firing**

If you are going to fire multiple colours in the same container please place them in this order from hottest point to coolest point. In most Front Loading Kilns the hottest part will be at the back wall, the coolest part will be towards the front door. If you are firing a piece with multiple colours in the piece place it the middle of the firing vessel.

Aussie Desert Sun (hottest) Put towards the hottest part of the kiln - usually towards the back

Aussie Ruby Bronze

Aussie Gold Bronze Put in Middle of the kiln

Aussie Antarctic Sand

Aussie Antarctic moonlight (coolest) Put towards the Coolest part of the kiln - usually towards the front door

Set pieces on a bed of activated coconut carbon at a depth of approx. 10-12mm under pieces.

Place pieces on carbon and cover so that there is approx 18-20mm coverage over the pieces

Please note that all Kilns are different and can fire at slightly different temperatures - our temperatures above are based on a brick kiln and in Australian conditions. Muffle kilns will require a different temperature. You will need to make some test pieces to establish the best results as every kiln is individual.

| <p style="text-align: center;">Single Phase<br/>Medium Temperature</p> <p style="text-align: center;"><b>KILN PARAGON SC2</b></p>   | <p style="text-align: center;">Single Phase<br/>Medium Temperature</p> <p style="text-align: center;"><b>BRICK KILN</b></p>   |
|---|---|
| <p>1<sup>ère</sup> ramp: 1500 F / 815C<br/> Temperature : 1000 F / 538 C<br/> Time: 40 minutes</p>  | <p>1<sup>ère</sup> ramp: 1500 F / 815C<br/> Temperature : 750 F / 400 C<br/> Time: 40 minutes</p>   |
| <p>2<sup>nd</sup> ramp : 1000 F / 538 C<br/> Temperature : 390 F / 199 C<br/> Time : 0 minute</p>   | <p>2<sup>nd</sup> ramp : 1000 F / 538 C<br/> Temperature : 750 F / 400 C<br/> Time: 0 minute</p>  |
| <p>3<sup>rd</sup> ramp : 1500 F / 815 C<br/> Temperature : 1450 F / 788 C<br/> Time: 2 - 2 ½ hours or more according<br/> to the thickness of your piece and let cool</p> | <p>3<sup>rd</sup> ramp : 1500 F / 815 C<br/> Temperature : 1435 F / 780 C<br/> Time: 2 - 2 ½ hours or more according<br/> to the thickness of your piece and let cool</p> |

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